

# ARCHCO 15™

## High Build Flexible Water Based Acrylic Topcoat

### Description

Archco 15 is a single part, high build, high-performance water-based acrylic topcoat for Premier Coatings Tape Systems and the Viscotaq™ EZ Wrap Series.

### Uses

Developed to be used as a topcoat over Premier Coatings Petrolatum Tapes, Viscotaq™ EZ Wrap Series, Premcote FB-30™ Tape, and Premcote Glass Outerwrap™. Can also be used in conjunction with the Premier Coatings Tank Base Protection System as a topcoat for Premcote FB 30™ Tape.

### Features

- Single component
- Environmentally friendly
- Can be applied by brush or spray
- Flexible
- Cures at temperatures down to 50°F (10°C)
- Fast dry

### Application

Surface to be top coated shall be clean, dry and free of any dust or foreign matter.

**Brush Applications:** Archco 15 can be applied immediately after application of the Premier Coatings Tape Systems. Archco 15 shall be applied in two coats consisting of 18 to 23 mils (457 - 584 microns) wet-film thickness per coat. Recoat time is approximately 1 to 2 hours at 77°F (25°C).

**Spray Applications:** An equivalent to a Graco 56:1 airless with 3/8" (9.5 mm) hose with a tip size of 0.031" to .035" (0.8 to 0.9 mm) shall be used. Archco 15 shall be applied in two coats consisting of 18 to 23 mils (457 - 584 microns) wet-film thickness per coat. Recoat time is approximately 1 to 2 hours at 77°F (25°C).



# TECHNICAL DATA SHEET

## Storage

Minimum 2 years when stored in original containers at 50°F (25°C) to 105°F (41°C).

## Cleaning

Clean equipment with soap and water.

## Health & Safety

Wear suitable protective clothing and glasses. See Safety Data Sheets (SDS).

## Packaging

5 gallon container (19 liter container).

# Archco 15™

## TECHNICAL DATA

<b>PROPERTIES</b>	<b>VALUE</b>
<b>Solids by Weight</b>	55%
<b>Weight</b>	10.71 lbs/gal (1.28 kg/L)
<b>Flash Point</b>	144°F (62°C)
<b>VOC's</b>	0.36 lbs/gal (43 grams/liter)
<b>Viscosity @ 77°F (25°C)</b>	Brookfield #6 spindle 10 rpm – 36,500 cP 100 rpm – 6,000 cP
<b>Recommended Dry Film Thickness</b>	10 to 12 mils (254 - 305 microns) per coat x 2 coats
<b>Recommended Wet Film Thickness</b>	18 to 20 mils (457 - 508 microns) per coat x 2 coats
<b>Application Temperature</b>	50°F (25°C) to 130°F (54°C)
<b>Color</b>	Black or White
<b>Theoretical Coverage</b>	44 SF/Gal @ 20 mils DFT(4 SQML @508 microns)



**PREMIER COATINGS**

**HOUSTON:**  
9710 Telge Road,  
Houston, Texas,  
U.S.A. 77095  
Tel: 281-821-3355  
Fax: 281-821-0304

**TORONTO:**  
90 Ironside Crescent,  
Unit 12, Toronto,  
Ontario, Canada M1X1M3  
Tel: 416-291-3435  
Fax: 416-291-0898

**[www.premcoatings.com](http://www.premcoatings.com)**

[info@premcoatings.com](mailto:info@premcoatings.com)

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